



Stantec

Coal Combustion Facility Assessment Report

October 20, 2010

◆ Stantec Consulting Services Inc.

- North American Consulting Firm
- 10,000 Engineers, Geologists, Architects, Scientists and Technicians
- 140 Geotechnical Engineers
- Clients include:
 - USACE
 - FEMA
 - Power Generating Industry

◆ John S. Montgomery, PE

- Senior Principal
- Licensed Professional Engineer in Tennessee, Kentucky and Alabama
- Over 23 Years Experience Dam and CCP Disposal Design and Construction

Presentation Outline



- ◆ Program Overview
- ◆ Phase 1 – Facility Review
- ◆ Phase 2 – Engineering Assessment
- ◆ Phase 3 – Remediation Design and Construction
- ◆ Phase 4 – Programmatic Improvements

◆ Program Goals

- Assess Structural Conditions of Impoundments
- Implement Improvements

◆ Program Statistics

- FY10 Man-hours ~ 472,324
- FY 09 Engineering Man-hours ~ 168,074
- Borings ~781 (47,000 ft of footage drilled)
- Instruments ~ 594
- Rock Placed ~ 455,305 tons
- Sand ~ 26,277 tons

◆ Phases 1,2,3 and 4 in Parallel



Construction of Improvements at Bull Run

◆ Phase 1 – Facility Review

✓ COMPLETE

- Records Review/Staff Interviews
- Site Condition Review
- Recommendations for Future Analysis, Studies, and Program Improvements
- Final Report Issued June 24, 2009

◆ Phase 2 – Engineering Assessments

✓ COMPLETE

- Geotechnical Explorations
- Hydrologic and Hydraulic Analysis
- Dam Safety Hazard Classifications
- Spillway Inventories

- ◆ Phase 3 – Remediation Design and Construction

- Structural Deficiencies
- Improve Freeboard (Storage)
- Risk Reduction

- ◆ Phase 4 – Programmatic Improvements

 COMPLETE

- Dam Safety Inspection Training
- Programmatic Documents

Phase 2 Engineering Assessments

General Findings

- ◆ Seepage
- ◆ Steep Slopes
- ◆ Slope Stability
- ◆ Occasional Surface Slumps
- ◆ Operational and Storm Freeboard (Storage)
- ◆ Poor Surface Drainage / Standing Water

- ◆ All Issues Are Being Addressed



Geotechnical Drilling
at Cumberland

Phase 2 Engineering Assessments Geotechnical Explorations

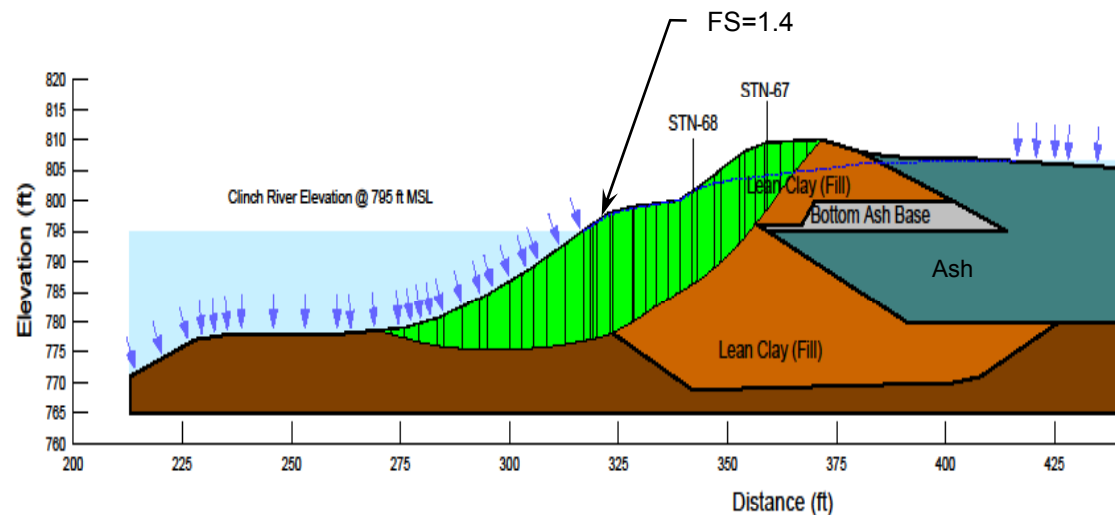


◆ Geotechnical Exploration Statistics

- 781 Borings
- 47,000 Linear Feet of Drilling
- 20,000 Samples Retrieved
- 17,000 Tests Performed
- 594 Instruments Installed

◆ Slope Stability Findings

- All Facilities ≥ 1.0
- 12 Met Criteria
- Aggressively Working to Improve Others
- Conditions Suggesting Imminent Failure not Observed



$$\text{FS} - \text{Factor of Safety} : \frac{\text{Strength}}{\text{Driving Force}}$$

Minimum Criteria:

FS ≥ 1.5 (Long Term, Static)

Source – US Army Corps of Engineers
EM 1110-2-1902

Phase 2 Engineering Assessments

Geotechnical Explorations



- ◆ Comparison to Kingston Root Cause Analysis
 - Increased Loads Due to Higher Fill
 - Fill Geometry and Setbacks
 - Unusual Weak Silt/Ash Slime Foundation
 - Hydraulically Placed Loose Wet Ash

- ◆ This Combination of Conditions Was Not Observed at Any Other Facility

Phase 2 Engineering Assessments

Dam Safety Hazard Classification



- ◆ Low Hazard Potential –
 - No Probable Loss of Human Life
 - Low Economic/Environmental Losses
 - Losses Principally Limited to Owners Property.

- ◆ Significant Hazard Potential –
 - No Probable Loss of Human Life
 - Can Cause:
 - Economic Loss
 - Environmental Damage
 - Disruption of Lifeline Facilities
 - Impacts to Other Concerns

- ◆ High Hazard Potential –
 - Probable Loss of Human Life

Source: FEMA 333 Issued April 2004

Phase 2 Engineering Assessments

Dam Safety Hazard Classification - Initial

TVA Fossil Plants	Facility	Initial Hazard Classification
Allen	Ash Disposal	Low
Bull Run	Ash Pond	High
	Gypsum	Low
Colbert	Dry Stack	N/A
	Bottom Ash	High
Cumberland	Ash Pond	High
	Gypsum	High
Gallatin	Ash Disposal	Low
John Sevier	Dry Stack	N/A
	Bottom Ash	Low
Johnsonville	Ash Disposal	Low
Kingston	Dike C	Low
Paradise	Ash Pond	Low
	Scrubber Complex	Low
Shawnee	Dry Stack	N/A
	Ash Pond	Low
Widows Creek	Ash Pond	Low
	Gypsum	High

Hazard Classification	
High	High
Significant	Low
Low	Low



Colbert Bottom Ash Pond – Dike Lowering to Remove High Hazard

Phase 2 Engineering Assessments

Dam Safety Hazard Classification – Current



TVA Fossil Plants	Facility	Current Hazard Classification
Allen	Ash Disposal	High
Bull Run	Ash Pond	High
	Gypsum	Low
Colbert	Dry Stack	N/A
	Bottom Ash	High
Cumberland	Ash Pond	High
	Gypsum	High
Gallatin	Ash Disposal	High
John Sevier	Dry Stack	N/A
	Bottom Ash	High
Johnsonville	Ash Disposal	High
Kingston	Dike C	High
Paradise	Ash Pond	Low
	Scrubber Complex	Low
Shawnee	Dry Stack	N/A
	Ash Pond	High
Widows Creek	Ash Pond	High
	Gypsum	High

Hazard Classification	
High	High
Significant	High
Low	Low

Coal Combustion Products Engineering 
September 20, 2010 Memo No: OCP10-0001

Coal Combustion Products Engineering 
September 20, 2010 Memo No: WCF10-0002

Coal Combustion Products Engineering 
September 21, 2010 Memo No: CUF 10-0002

Coal Combustion Products Engineering 
August 08, 2010 Memo No: ERF10-0001

Dam Safety Officer, Michael T. Scott, LP 3D-C

BULL RUN FLY ASH POND - HAZARD CLASSIFICATION "SIGNIFICANT"

The Bull Run Fossil Plant is located at the confluence of Bull Run Creek and the Clinch River in Anderson County, Tennessee. The Fly Ash Pond has a footprint of approximately 50 acres with a dike crest of approximately 810 feet.

On July 24, 2009, Stantec submitted a preliminary breach analyses report of the Fly Ash Pond at the Bull Run Fossil plant, based on approximate methods. The results of the study were documented in the summary titled, "Preliminary Dam Breach Approximate Limits of Impact - Methodology," which classified the Fly Ash Pond as "High Hazard."

In 2010, TVA contracted Stantec to perform a more detailed analysis using recently developed topographic data to determine the limit of impact caused by a breach of the ash pond dike. The report titled, "Dam Breach Analysis and Inundation Mapping - Bull Run Fly Ash Pond," summarizes the additional study of the breach impacts using HEC-HMS, a hydrologic routing software, and HEC-RAS, hydraulic modeling software capable of performing unsteady flow routing.

The analysis was performed for two basic failure scenarios: (1) A "Sunny Day" breach consisting of a piping failure that is assumed to occur during normal operational inflows; and (2) A "Probable Maximum Precipitation (PMP) Event" consisting of an overtopping failure during a PMP event. The results of the detailed analysis indicated that no structures or bridges were within the impact zone of either of the two scenarios. Thus, the report recommends that the hazard classification be lowered from "High Hazard" to "Significant Hazard."

TVA, OCP Engineering, along with River Operations, have reviewed the report and concur with the methodology of analysis and the subsequent results. Based on the report and review, OCP Engineering is sending this memo to Dam Safety to document the lowering of the Hazard Classification of the Bull Run Fly Ash Pond to "Significant."


Scott Termbow
Senior Manager, OCP Engineering
LP SE-C

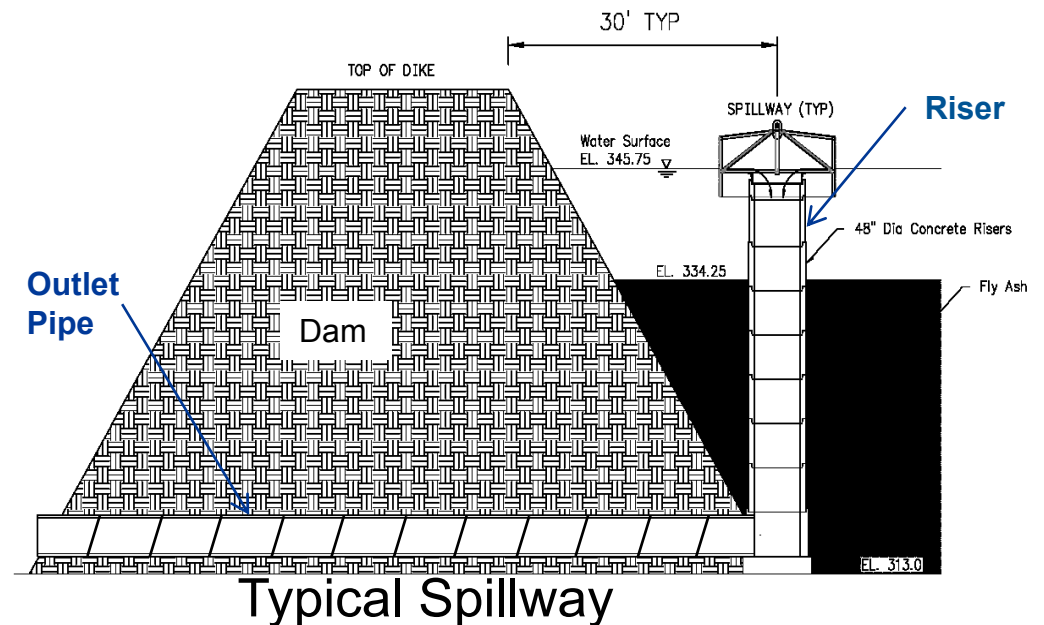
MBTJMSX
Attachment: Stantec rpt_001_176669090
cc (Attachment):
J. C. Kammeyer, LP 3D-C
R. W. Tompkins, LP 3D-C
R. B. Combs, LP SE-C

Phase 2 Engineering Assessments

Spillway Inventory

- ◆ Spillway – Pipe That Discharges Permitted Flows From an Impoundment
- ◆ Tall Unsupported Risers
- ◆ Outlet Pipes
- ◆ Spillway Replacement
 - Johnsonville
 - Colbert
 - Shawnee
 - Widows Creek
 - Cumberland

Shawnee Spillway



Phase 3 Remediation Design and Construction Status



- ◆ 76 Capital Projects Currently in Planning, Design, Construction or Completed Phase

TVA Fossil Plant	Planning	Design	Implementation/ Complete
Allen	-	1	1
Bull Run	5	2	4
Colbert	2	1	4
Cumberland	3	2	1
Gallatin	1	-	1
John Sevier	2	-	1
Johnsonville	3	-	6
Kingston	2	1	1
Paradise	4	1	5
Shawnee	-	-	2
Widows Creek	5	1	3
System Wide	-	-	11

Phase 3 Remediation Design and Construction Status



		Calendar Year											
		2009			2010			2011					
Allen	East Ash Pond	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
	East Stilling Pond	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
Bull Run	Main Ash Pond Area 2	Red	Red	Red	Red	Red	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
	Bottom Ash Disposal Area 1	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
	Gypsum Disposal Area 2A	Red	Red	Red	Red	Red	Red	Red	Red	Red	Yellow	Yellow	Yellow
Colbert	Disposal Area 5	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
	Ash Pond 4	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
Cumberland	Dry Ash Stack	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
	Ash Pond	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
	Gypsum Storage Area	Red	Red	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
Gallatin	Fly Ash Pond E	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
	Bottom Ash Pond A	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
	Stilling Pond B, C and D	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
John Sevier	Dry Fly Ash Stack	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
	Bottom Ash Disposal Area 2	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
	Ash Disposal Area J (Closed)	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
Johnsonville	Ash Disposal Area 2	Red	Red	Red	Red	Red	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	
Kingston	Dike C	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
Paradise	Scrubber Sludge Complex	Red	Red	Red	Red	Red	Red	Red	Red	Red	Yellow	Yellow	Yellow
	Peabody Ash Pond	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
Shawnee	Dry Stack	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
	Ash Pond	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
Widows Creek	Ash Pond Complex	Red	Red	Red	Red	Red	Red	Red	Red	Red	Red	Yellow	Yellow
	Gypsum Stack Complex	Red	Red	Red	Green	Green	Green	Green	Green	Green	Green	Green	Green

Global Stability	As-Found	Current	July -2011
1.5 or Greater	12	15	24
1.3 to 1.5	5	6	0
Less than 1.3	7	3	0

Oct 2010

Phase 3 Remediation Design and Construction Johnsonville Ash Pond



Improvement Actions

Phase 3 Remediation Design and Construction Johnsonville Ash Pond



South Spillway Inlets - Before



South Spillway Inlets - After

Phase 3 Remediation Design and Construction Johnsonville Ash Pond



South Spillway Outlets - Before



South Spillway Outlets - After

Phase 3 Remediation Design and Construction Johnsonville Ash Pond



North East Dike - Before



North East Dike - After

Phase 3 Remediation Design and Construction Johnsonville Ash Pond

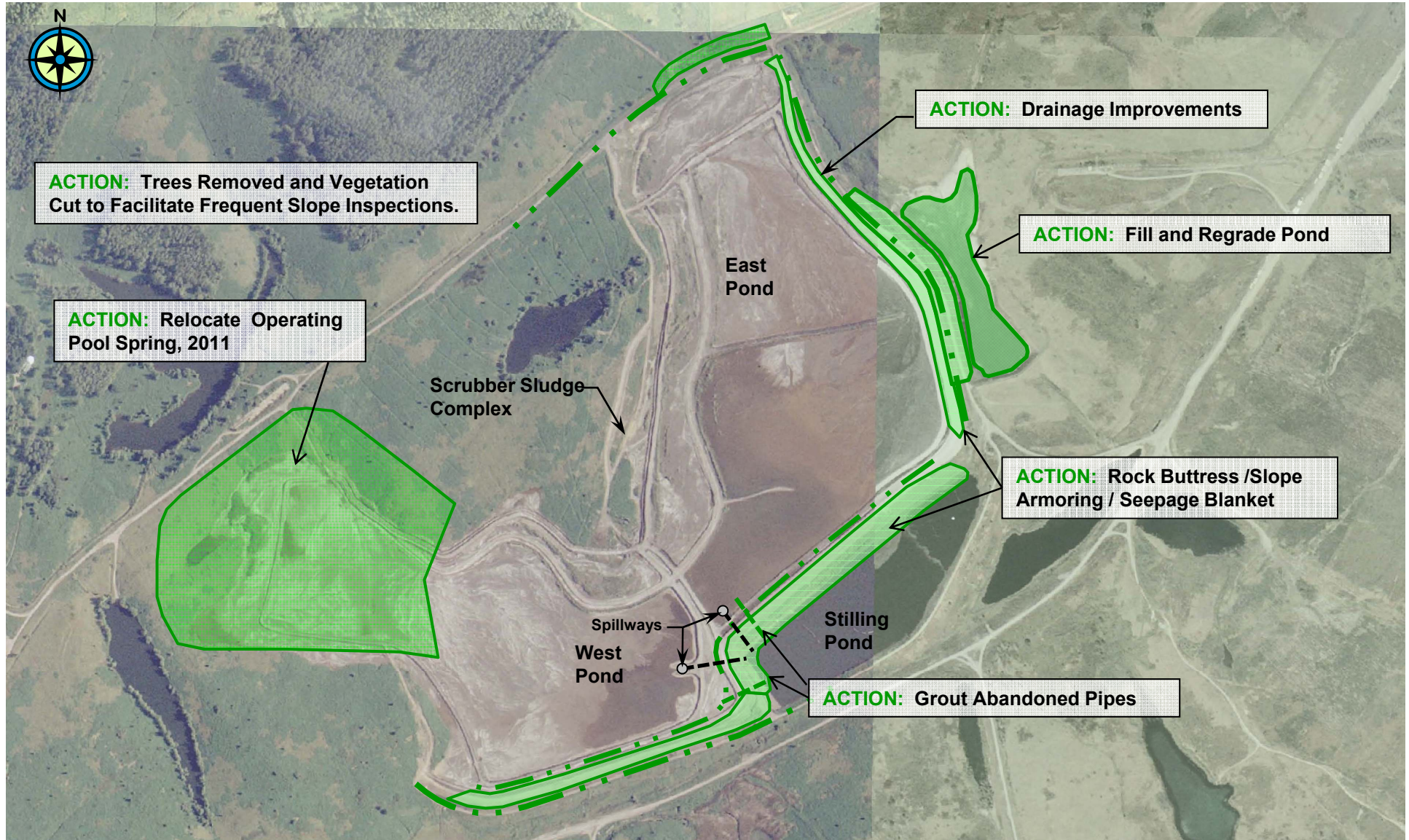


North East Dike - Before



North East Dike - After

Phase 3 Remediation Design and Construction Paradise Scrubber Sludge Complex



Improvement Actions

Phase 3 Remediation Design and Construction Paradise Scrubber Sludge Complex



East Pond South Slope Buttress - Before



East Pond South Slope Buttress - After

Phase 3 Remediation Design and Construction Paradise Scrubber Sludge Complex



East Pond East Slope Armoring - Before

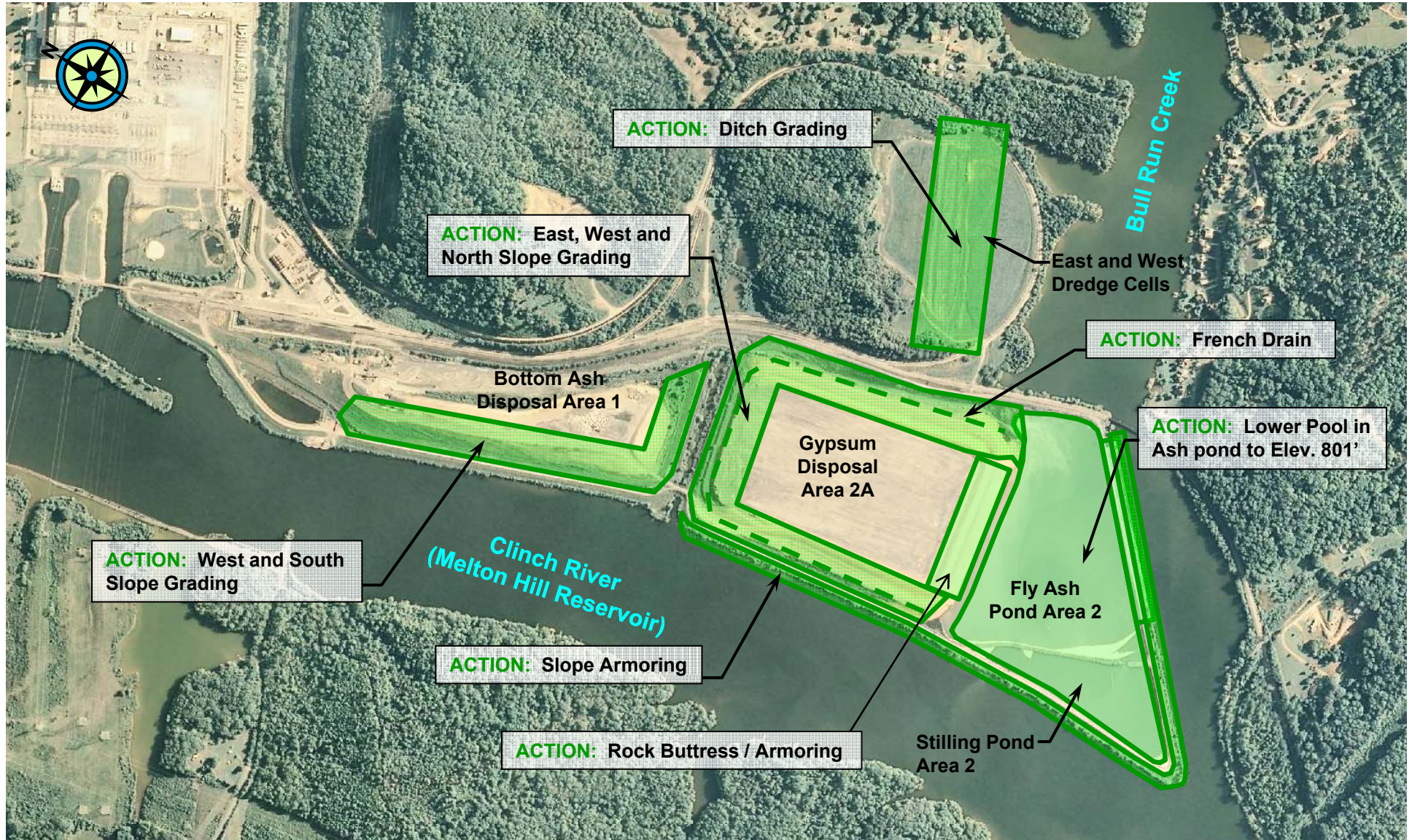


East Pond East Slope Armoring - After

Phase 3 Remediation Design and Construction Bull Run Ash Pond and Gypsum Stack



Stantec



Improvement Actions

Phase 3 Remediation Design and Construction Bull Run Gypsum Stack



Gypsum Stack Buttress - Before



Gypsum Stack Buttress - After

Phase 3 Remediation Design and Construction Bull Run Gypsum Stack



Ash Pond Pool – Before Pool Lowering



Gypsum Stack Buttress – After Pool Lowering

Phase 3 Remediation Design and Construction Bull Run Gypsum Stack

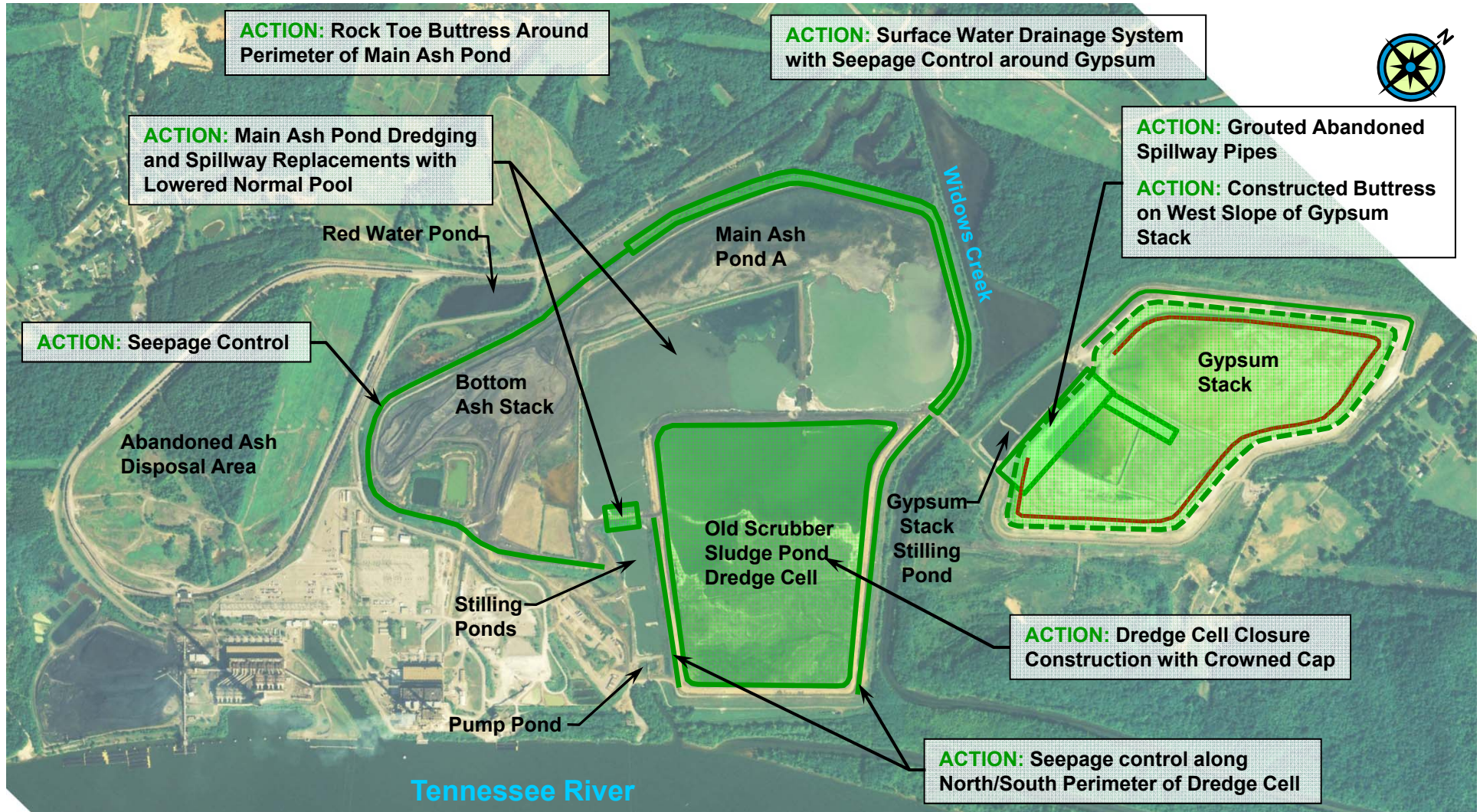


Slope and Drainage Improvements



Slope and Drainage Improvements

Phase 3 Remediation Design and Construction Widows Creek Gypsum Stack and Ash Pond



Improvement Actions

Phase 3 Remediation Design and Construction Widows Creek Gypsum Stack



Gypsum Stack West Slope Buttress - Before



Gypsum Stack West Slope Buttress - After

Phase 3 Remediation Design and Construction Widows Creek Gypsum Stack



Gypsum Stack Seepage Drain and Armoring



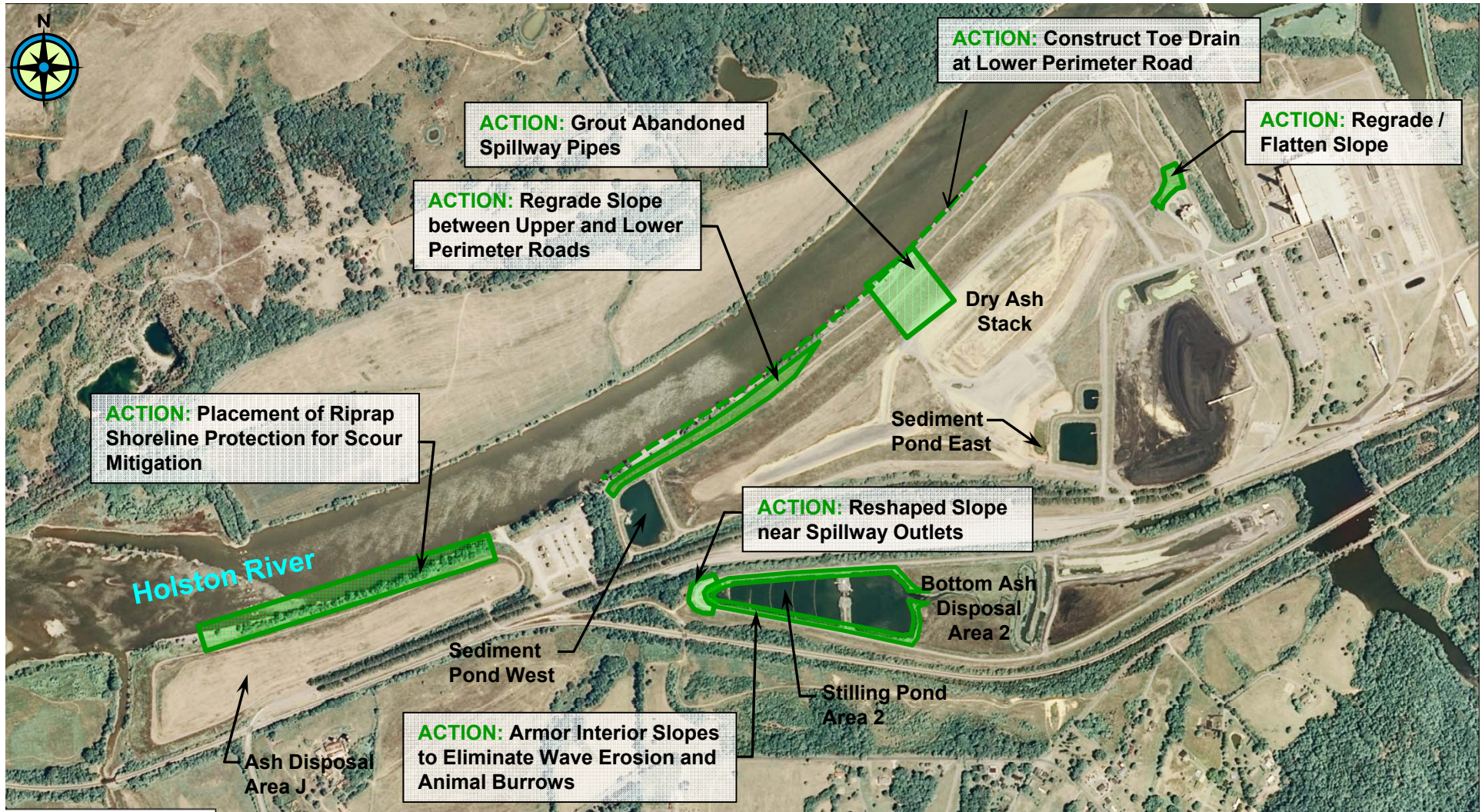
Gypsum Stack Seepage Drain and Armoring

Phase 3 Remediation Design and Construction Cumberland Ash Pond and Gypsum Stack



Improvement Actions

Phase 3 Remediation Design and Construction John Sevier Ash Complex



Improvement Actions

Phase 4 Programmatic Improvements

Dam Safety Inspection Training



- ◆ **Training Sessions at Each Fossil Plant**
- ◆ **Two Sessions in Chattanooga**
- ◆ **Over 300 Staff Received Training**
- ◆ **Training Elements Included:**
 - Roles and Responsibilities
 - Failure Modes
 - Case Histories
 - Specific Plant CCP Features
 - Design Philosophy
 - Inspection Program

Dam Safety Training Coal Combustion Product Management Unit Impoundments Tennessee Valley Authority

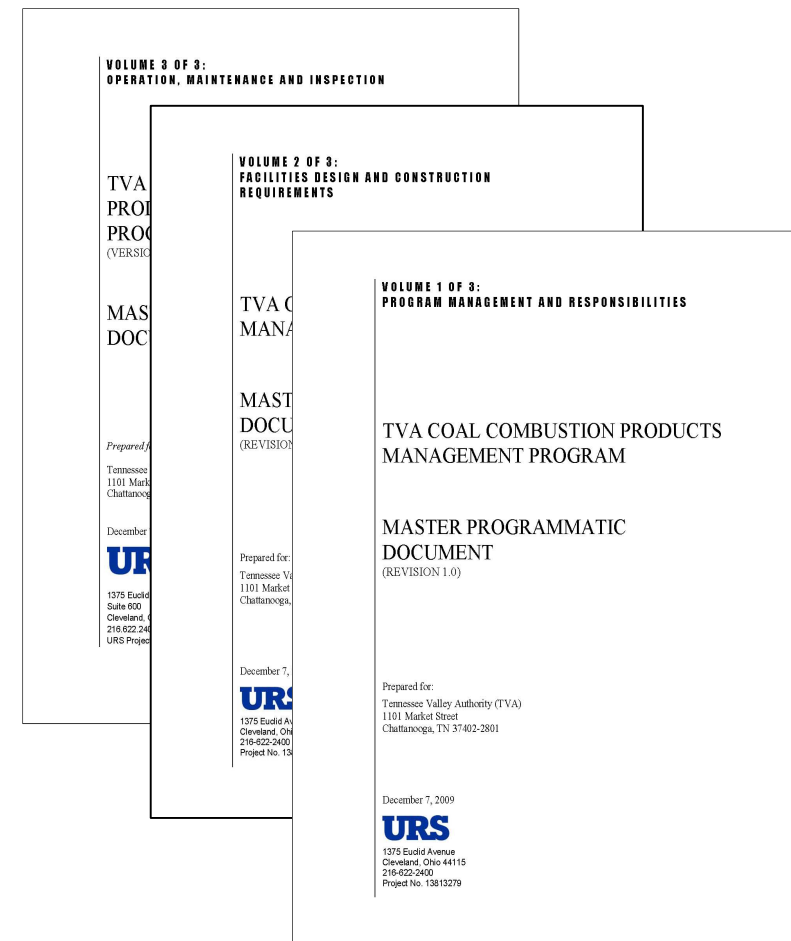
Prepared for
Gallatin Fossil Plant (GAF)
Personnel
August 26, 2009



Phase 4 Programmatic Improvements Programmatic Documents



- ◆ Volume 1 – Program Management and Responsibilities
- ◆ Volume 2 – Facilities Design and Construction Requirements
- ◆ Volume 3 – Operation, Maintenance, and Inspection





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Coal Combustion Facility Assessment Report

Thank You

Phase 3 Remediation Design and Construction Status

- Material Totals For FY10 (excluding KIF)
 - Man-hours ~ **472,324**
 - Rock Placed ~ **455,305 tons**
 - Sand ~ **26,277 tons**



Paradise Scrubber Complex Armoring



Instrumentation at Gallatin